TM 11-5820-760-24P

TECHNICAL MANUAL

RGANIZATIONAL, DIRECT SUPPORT, AND GENERAL SUPPORT MAINTENANCE **REPAIR PARTS AND SPECIAL TOOLS LISTS** (INCLUDING DEPOT MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS) FOR **DEHUMIDIFIER, DESICCANT ELECTRIC HD-501/MRC-85** (McGRAW EDISON CO. KS-16153)

IEADQUARTERS, DEPARTMENT OF THE ARMY JUNE 1976 TECHNICAL MANUAL NO. 11-5820-760-24P

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, DC, 16 June 1976

Organizational, Direct Support, and General Support Maintenance Repair Parts and Special Tools Lists (Including Depot Maintenance Repair Parts and Special Tools)

for

DEHUMIDIFIER, DESICCANT ELECTRIC HD-501/MRC-85 (McGRAW EDISON CO. KS-16153)

Current as of 1 January 1976

REPORTING OF ERRORS

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*This manual supersedes so much of TM 11–5820–760–15, 19 March 1970, including all changes, as pertains to spair parts and special tools list.

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SECTION I

INTRODUCTION

Code

1. Scope

This manual lists repair parts special tools; and other support equipment required for performance of organizational, direct support, and general support maintenance of the Dehumidifier, Desiccant Electric HD-501/MRC-85.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. Section II. Repair Parts List. A list of repair parts authorized for use in performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending numerical sequence, with the parts in each group listed in figure and item number sequence.

b. Section III. Special Tools List. Not applicable.

c. Section IV. National Stock Number and Part Number Index. A list, in ascending National item identification number (NIIN, last 9 digits) sequence, of all National stock numbers appearing in the listings, followed by a list, in alphameric sequence, of all part numbers appearing in the listings. National stock number and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

The following provides an explanation of columns found in the tabular listings:

a. Illustration. This column is divided as follows:

(1) *Figure number*. Indicates the figure number of the illustration in which the item is shown.

(2) *Item number*. The number used to identify each item called out in the illustration.

b. Source, Maintenance, and Recoverability Codes (SMR.).

(1) Source *code*. Source codes are assigned to support items to indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the uniform SMR Code format as follows:

Definition

- PA-Item procured and stocked for antici*pated* or known usage.
- XD-A support item that is not stocked. When required, item will be procured through normal supply channels.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA, XD, and aircraft support items as restricted by AR 700-42.

(2) Maintenance code. Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

Code Application/Explanation

- O -Support item is removed, replaced, used at the organizational level.
- F -Support item is removed, replaced, used at the direct support level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

Code Application/Explanation

H-The lowest maintenance level capable of complete repair of the support item is the general support level.

Z --Nonreparable. No repair is authorized.

(3) **Recoverability code.** Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth

position of the Uniform SMR Code format as follows:

Recoverability

codes

De

Definition

- Z-Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.
- H-Reparable item. When uneconomically reparable, condemn and dispose at the general support level.

c. National *Stock Number*. Indicates the National stock number assigned to the item and will be used for requisitioning purposes.

d. Part Number. Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications standards, and inspection requirements, to identify an item or range of items.

NOTE

When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.

e. Federal Supply Code for Manufacturer (FSCM). The FSCM is a 5-digit numeric code listed in SB 708-42 which is used to identify the manufacturer, distributor, or Government agency, etc.

f. Description. Indicates the Federal item name and, if required, a minimum description to identify the item.

g. Unit of Measure (U/M). Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc.). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.

h. Quantity Incorporated in Unit. Indicates

the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly. A 'V' appearing in this column in lieu of a quantity indicates that no specific quantity is applicable (e.g., shims, spacem, etc.).

4. Special Information

The following publication pertains to HD-501/ MRC-85 and its components: TM 11-5820-760-15, Dehumidifier, Desiccant Electric HD-501/ MRC-85.

5. Mow to Locate Repair Parts

a. When National stock number or part number is unknown:

(1) *First.* Using the table of contents, determine the functional group within which the repair part belongs. This is necessary since illustrations are prepared for functional groups, and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the repair part belongs.

(3) **Third.** Identify the repair part on the illustration and note the illustration figure and item number of the repair part.

(4) Fourth. Using the Repair Parts Listing, find the figure and item number noted on the illustration.

b. When National stock number or part number is known:

(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in ascending NIIN sequence followed by a list of part numbers in ascending alphameric sequence, cross-referenced to the illustration figure number and item number.

(2) Second. After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations Not applicable.

(Next printed page is 3)

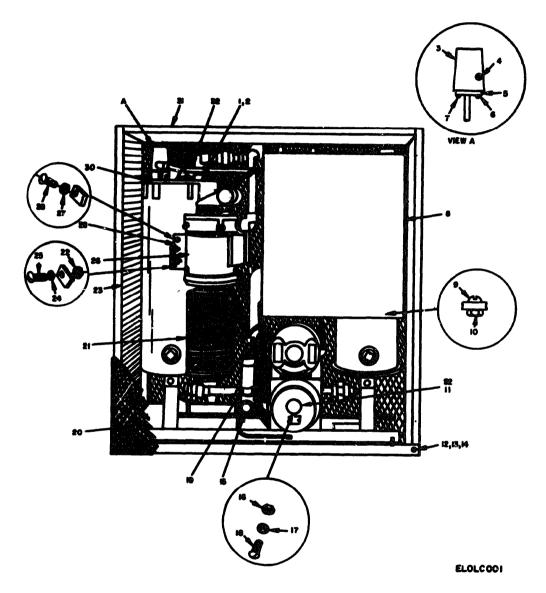


Figure 1. Dehumidifier, Desiccant Electric HD-501/MRC-85 (Sheet 1 of 2).

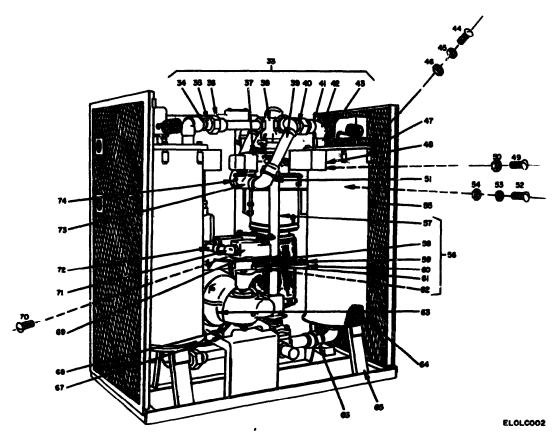


Figure 1. Dehumidifier, Desiccant Electric HD-501/MRC-85 (Sheet 2 of 2).

	S	ECTION				TM 11-5820-760-24P		
LLUSTR	ATION		(3)	(4)	(8)	(9)	n	(8)
(4)	(b) ITEM	SNR	NATIONAL STOCK			DESCRIPTION		OTY INC
NO	NO.	CODE	NUMBER	PART NUMBER -	POCM	USABLE ON CODE	U/M	UNIT
					-iI	GROUP 00 DEHUMIDFIER, DESICCANT ELECTRIC		
				ı	1 1	HD-501/MRZ-05(KS-16153)	1 1	
1	1	XDFZZ		F1322	05241	RUSHING, CAPILLARY	EA	2
1	2	XDFZZ		02212	05241	WELL . THERMOSTATIC	EA	2
1	3	XDFEZ		A1613-4-42	05241	SWITCH, THEPHOSTATIC	EA	2
1	4	XDFZZ		A1613-4-43	05241	SCREW, MACHINE	EA	•
1	9	XOF22		02147	05241	RRACKET, MOUNTING, THRMSTC SW	EA	2
1	6	XOFZZ		A1613-4-30	05241	WASHER ,FLAT	EA	4
1	7	XDFZZ		A1613-4-29	05241	SCREW, MACHINE	EA	4
1		XDFHH		69832	05241	CONTROL BOX	EA	1
1	•	XDFZZ		A1613-4-38	05241	WASHER .LOCK	FA	•
1	10	XOFZZ		A1613-4-37	05241	NUT, PLAIN, HEXAGON	FA	4
1		XDFZZ		K\$5793L3	64959	SWITCH, PRESSURE	ΕA	1
1		XDFZZ		A1613-4-63	05241	SCREW, MACHINE	EA	8
1		XDFZZ		A1613-4-22	05241	NUT, PLAIN, HEXAGON	EA	14
1		XOFZZ		A1613-4-20	05241	WASHER,LOCK, SPRING	EA	14
1		XDF22		02573	05241	ORIFICE ASSY REACTIVD AIR OUT	FA	1
1	16	XDFZZ XDFZZ		A1613-4-73	05241	NUT, PLAIN, HEXAGON	EA	3
		XDFZZ		A1613-4-72	05241	WASHER, LOCK, SPRING	EA	3
1		PAFZZ	6685-00-967-3428	A1613-4-71 15-1207	05241	SCREW, MACHINE SENSING ELEMENT	EA FA	3
1	-	XDFZZ	0003-00-707-3420	C2149	05241	GUARD, SCREEN, FRONT	EA	
1		XDFEL		P60211-3	64959	FILTER, AIR CONDITIONING	EA	
1		XDFZZ		A1613-4-51	05241	NUT, PLAIN, HEXAGON	EA	6
1	23	XDFZZ		C2157	05241	GUARD, SCREEN, SIDE	EA	2
1	24	XDFZZ		A1613-4-50	03241	WASHER ,LOCK, SPRING	FA	6
1	25	XOFZZ		A1613-4-49	05241	BOLT,MACHINE,MEXAGON MEAD	EA	6
ı	26	XDFLL		KS16467L1	64959	BLOMER.AIR	EA	1
1	27	XDFZZ		A1613-4-50-1	05241	WASHER ,LOCK	FA	2
1	28	XDFZZ		A1613-4-49-1	05241	BOLT,MACHINE,MEXAGON HEAD	EA	z
1	29	XOFZZ		D2145	05241	BRACKET, MOUNTING AIR BLOWER	EA	1
1		XOFZZ		C2183	05241	HEAD ASSEMBLY, TOP	EA	2
1		XDFZZ		C2199	05241	GUARD, SCREEN, TOP	EA	1
1		XDFZZ		C2193	05241	GUARD, SCREEN, BACK	EA	1
1		XDF22		82556	05241	PIPING ASSENBLY, TOP	EA	1
1		XOFZZ		82556-14	05241	BUSH ING . PIPE . MEXAGON	EA	2
1		XDFZZ		R2556-4	05241		EA	2
1		XDF22		82556-1	05241		EA	×.
1		325722 X0672		LP8030A2	04845		EA	1
	, , , , , , , , , , , , , , , , , , ,	XD#22		32596-2	05241	VALVE0 PLUG	EA	1
			1			5		

	S	ECTIO	N II			TM 11-5820-760-24P	TM 11-5820-760-24P				
(1		(8)	(3)	(4)	(6)	(1)	m	(4)			
SLUGTI	_		NATI GNAL			OCECRIPTION		QTV INC			
66) 716 110.	(2) 11 11 11 11 11 11 11 11 11 11 11 11 11	Staff CODE	STOCK NUMBER	PART NUMBER	FECM	USABLE ON CODE	U/M	N			
1	39	XDFZZ		B2555-10	05241	NIPPLE.PIPE	EA	1			
1		XOFZZ		82556-8	05241	NIPPLE, PIPE	EA	•			
1		XOPZZ		82556-9	05241	NIPPLE, PIPF	EA	2			
1	. 1	XDF22		82956-11	05241	EL BON, UN ION	EA	2			
1		XDFZZ		02141	05241	NOZZLE ASSY, ADSORBER INPUT	EA	•			
1	44	XDFZZ		A1613-4-12	05241	BOLT, MACHINE, MEXAGON MEAD	EA	12			
1	49	XOFZZ		A1613-4-13	05241	WASHER,LOCK,EXTERNAL TONTH	EA	12			
1	40	X0#22		A1613-4-14	05241	NUT . PLAIN, HEXAGON	EA	12			
ı	47	XDFZZ		A1613-4-11	05241	GASKET, HEAD, CRANITE	EA.	2			
1	A8	XDFZZ		02015	05241	HEATER TERNINAL ASSEMBLY	EA	2			
1	49	XDFZZ		ALEL 3-4-32	05241	SCREW,MACHINE	EA	•			
1	50	XOFZZ		A1613-4-33	05241	NUT, PLAIN,HEXAGON	EA	4			
. 1	51	XDFZZ		82556-3	05241	ELBOW, PIPF	EA	2			
1	52	XDFZZ		A1613-4-3	05241	BOLT MACHINE, HEAGON MEAD	EA	4			
1	53	XDF22		A1613-4-4	05241	HASHER "LOCK, SPR ING	EA	4			
1	54	XDFZZ		A1613-4-5	05241	NUT. PLAIN, HEXAGON	EA	v			
Ł	55	TOFZZ		62550	05241	CYLINDER ASSEMBLY, ADSORBER	EA	2			
1	56	XDFZZ		82551	05241	V OPERATING SETAND LKGE ASSY	EA	1			
. 1	57	XDFZZ		82551-1-2-3-5	05241	SHAPT.VALVE OPERATING	EA	1			
1	58	XOFZZ		02128-2	05241	PIN, GPOGVED, HEADLESS	EA	1			
1	59	XDFZZ		02127-2	05241	ARM, COMMECTING	EA	1			
1	60	XDFZZ		021243-3	05241	ARM, CRANK, HOTOP	EA	1			
. 1	61	XDFZZ		5100-62	79136	RING,RETAINING,EXTERNAL	EA	3			
. 1	62	XDFZZ		82551-14	05241	Setscapu	EA	L			
1	63	XDFZZ	5040 00 00 0 0000	82289-2	05241	GFAR HOTTH, VALVE DRIVE	FA	1			
1	64	PAFZZ	5340-00-896-0680	82563	05241	HEATING ELEMENT FLECTRICAL	EA	2			
1		XDF Z Z		C2141	05241	SKED AND BASE ASSEMBLY	FA	1			
1	I	XDFHH		C2197	05241	PIPING ASSEMBLY, BOTTOM	EA	1			
1		XDFZZ		E1452	05241	SHIM	FA	S			
1	i 1	XOFZZ		A1613-4-19	05241	BOLT, MACHINE, MEXAGON HEAD	FA	6			
1		IDFZZ		A1613-4-40	05241	SWITCH.LINIT	EA	2			
1		XDF22		A1613-4-41	09241	SCREW, MACHINE	EA	6			
1		XDFZZ		EL19	05241	EL MON, FLECTRICAL CONDUIT	EA	1			
1		XDFZZ		C2210-12	05241	NIPPLE ELECTRICAL CONDUIT	EA	2			
	73		1	82556-5	05241		EA				
L	74	XDF2Z	I	£1337	05241	*XTENSION,LUBRICANT ELBOW	FA	1			

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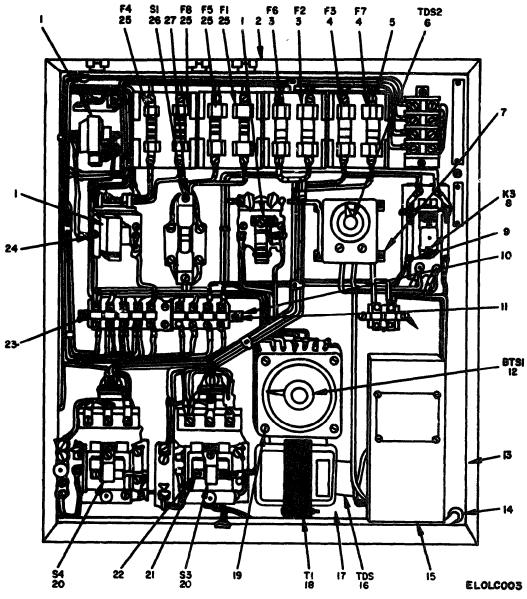


Figure 2. Control Box.

	(20)	(3)	(4)	(5)	(6) DEBCRIPTION	(7)	(8) 0TY
(b) TIEM NO.	SMR CODE	NATIONAL STOCK NUMBER	PART NUMBER	FSCM	USABLE ON C	ODE U/M	INC IN UNIT
	1	l			GROUP 01 CONTROL BOX		
	1 10722		82593-10	05241	RELAY, SOLENO ID	EA	3
	2 XOFHH		69830	05241	CONTROL BOX ASSEMBLY	EA	1
	3 PAQZZ	5920-00-235-8359	FRN1	71400	FUSE + CARTRIDGE	EA	2
	A PAOZZ	5920-00-501-3965	FRN2 1-2	71400	FUSE,CARTRIDGF	EA	2
	5 10722		72965-1	04009	FUSEHOLDER	EA	4
	6 XDFZZ		82288-10	05241	RELAY, TIME DELAY	EA	1
	7 X0FZ2		84044-17	05241	SCREW, MACHINE	FA	•
	8 XDF22		92288-4	05241	RELAY, SEQUENCE	EA	1
	9 XDF2Z		84044-18	05241	SCREW, MACHINE	EA	3
ı	O XDFZZ		84044-19	05241	WASHER .LOCK	FA	12
ı	1 XOFZZ		84044-16	05241	SCREW MACHINE	EA	8
1	2 PAFZZ	6645-00-883-4097	HP4886	19006	TEMER	EA	1
1	3 XDFZZ		C2182	05241	BOX, CONTROL	EA	1
1	4 XDFZZ		X2602	76385	GRON4FT, RUBBER	EA	2
1	S XDFHH		15-3201	02356	CONTROL. HUM EDITY	EA	1
1	6 XDFZZ		TDSL	05241	SWITCH, TIME DELAY	EA	1
1	T XDF22		C2168	05241	PLATE, MOUNTING	EA	1
1	6 XDFZZ		82593-12	05241	TRANSFORMER.POWFR.STEP DOWN	EA	1
1	S XDF22		84044-13	05241	SCREW, MACHINE	EA	8
2	O XDPZZ		82288-6	05241	STARTER.MOTOR.OPEN TYPE	EA	z
2	1 XDFZZ		84044-14	05241	SCREW, MACHINF	EA	6
2	2 XDFZZ		84044-20	05241	WASHER, FLAT	EA	6
2	3 XDFZZ		892-15T	01121	TERMINAL BLOCK	FA	15
2	4 XDFZZ		R4044-14	05241	SCREW. MACHINE	EA	24
2	S PAOZZ		NON6	71400	FUSE & CAR TRIDGF	FA	4
2	6 XD722		R822289	60969	SWITCH, TIGGLF, SPST	EA	1
2	7 XDFZ7		R4044~15	05241	SCREW,MACHINE	FA	2

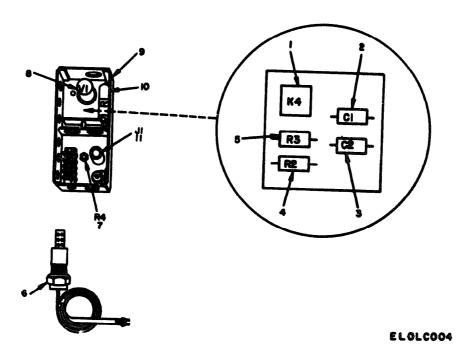


Figure 3. Control Humidity.

	S	ECTION	II			TM 11-5820-760-24P		
(1)		(2)	(20)	(4)	(0)	(4)	(7)	(8)
		SMR CODE	HATIGHAL STOCK NUMBER	Part Mundulin	FRCM	DESCRIPTION USABLE ON CODE	U/M	QTY INC IN UNIT
1	I	1				GROUP 0101 - CONTROL, HUMIDITY		
» [1	PAFZZ	5945-00-063-7272	AN1-522XAX	74193	RELAY, TIME DELAY	FA	1
3	2	XDFEE		0.0507	05241	CAPAGITOR,FIXED	EA	1
3	3	10978 E		SUF 250VDCN	05241	CAPACITOR,FIXED	EA	1
	4	XDFEE		10,000 obms 1-2 V	05241	RESISTOR, FIXED, COMPOSITION	EA	۱
3	-	X0722		27,000 obme 1-2 W	05241	RESISTCR.FIXED.GOMPOSITION	FA	1
,	6	XDF22		15-6141	02356	THREADED MOUNTING AND CABLE	EA	1
3	4	XD#22		5 MROOM 1-2 WATT	05241	RESISTCR.VARIABLE	EA	1
3		PANZZ	5960-00-100-7303	50L6GT	81349	ELECTRON TUBE	FA	1
3	•	XDFHH		15-3201	02356	CONTROL, HUM IDITY	EA	1
3	10	10722		15-9110	02356	RESISTOR , FIXED, WIREWOUND	EA	1
3	21	XOFZZ		15-6220	02356	SET PLUG	EA	1

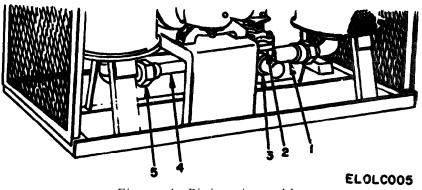


Figure 4. Piping Assembly.

1) 13[01]14 100 100 100	n .		N II Kational Stock	(4) PART NUMBR	ist Pikćut	TM 11-5820-760-24P ••• • • • • • • • •	(77) Livid	
					•	GROUP 02 PIPING ASSEMBLY		
4		10F22		C2197-7	05241	nepple.pipe	FA	ţ,
•		3340X		82254-2	a3741	valve, plug	84	1
•	1	30F22		C2197-5	09241	NEPPle,Plp	EA	1
4		X0#22		C2197-6	85741		FA	
•	5	3390K		C2197-5	05241	₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩₩	EA	2

SECTION IV			PART NUMBER INDEX ASSIGNMENTS ARE INCLUDED AT END O	TM 11-5820-76	0-24P
STOCK NUMBER 5945-00-063-7272 5960-00-100-7305	FTGURE NO. 3	ITEN NØ. 1	STOCK NUMBER 6685-00-967-3428	FIGURE NO- 1	ITEN NO. 19
5900-00-100-7505	3 FSCN	8 F1G. ITEM NO. NO.	PART NUMBER	FSCN FI	G. ITEM G. NQ.
AN1-522XAX A1613-4-11 A1613-4-12 A1613-4-12 A1613-4-12 A1613-4-20 A1613-4-20 A1613-4-20 A1613-4-20 A1613-4-30 A1613-4-30 A1613-4-30 A1613-4-37 A1613-4-37 A1613-4-38 A1613-4-38 A1613-4-40 A1613-4-71 B22550-10 B22580-10 B22550-10 B2250-10 B2250-10 B24044-14 B4044-14	7419 0524 <t< td=""><td>$\begin{array}{cccccccccccccccccccccccccccccccccccc$</td><td>$\begin{array}{c} \textbf{B4044-16} \\ \textbf{B4044-16} \\ \textbf{B4044-16} \\ \textbf{B4044-20} \\ \textbf{C1144} \\ \textbf{C1244-20} \\ \textbf{C1144} \\ \textbf{C11444} \\ \textbf{C11444 \\ \textbf{C1144} \\ \textbf{C1144} \\ \textbf{C1144} \\ \textbf{C1144} \\$</td><td>05241 05256 02356 0</td><td>$\begin{array}{c} 2 \\ 11 \\ 2 \\ 2 \\ 10 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 1 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 10$</td></t<>	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c} \textbf{B4044-16} \\ \textbf{B4044-16} \\ \textbf{B4044-16} \\ \textbf{B4044-20} \\ \textbf{C1144} \\ \textbf{C1244-20} \\ \textbf{C1144} \\ \textbf{C11444} \\ \textbf{C11444 \\ \textbf{C1144} \\ \textbf{C1144} \\ \textbf{C1144} \\ \textbf{C1144} \\$	05241 05256 02356 0	$\begin{array}{c} 2 \\ 11 \\ 2 \\ 2 \\ 10 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 1 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 2 \\ 2 \\ 2 \\ 10 \\ 10$
	STOCK NUMBER 5920-00-199-9483 5920-00-235-8359 5920-00-501-3965 664-5-00-8833	FIGURE NO. 2 2 2 2	ITEM NO. 25 3 4 12	%	
	5340-00-896-0680	1 PART NUMBER ASSIG	64 NACENTS IGURE ITEM		
	TDS1 05241 0.05 UP 05241 10.000 OHMS 1-2W05241 27.000 OHMS 1-2W05241 2000 OHMS 1-2W05241 2010 OHMS 1-2W05241 2011 OF241 05241 69832 05241 05241 8UF 250VDCW 05241		NO. NO. 2 16 3 2 3 4 3 5 3 7 2 2 1 8 3 3		

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USA Ascom Depot (3) **USA Cp Carroll Depot (2)** Units org under fol TOE (2 cys each unit): 11-15 11-45 11-97 11-98 11-302 11-347 11--357 11-367 11-368 11-377 11-500(AA-AC) 29-118 **29–134** 29-136 29-137

11-303

NG: None.

USAR: None.

For explanation of abbreviations used, see AR 310-50.

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	-5840 -3			23 Jan 74 Radar Set AN/200-76					
BE EXACI PAGE NO.	PARA GRAPH	FIGURE	TABLE	IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DOME ABOUT IT:					
2-25	Recommend that the installation antenna alignment procedure be changed through two specify a 2° IFF antenna lag rather than 1° .								
REASON: Experience has shown that with only a l the antenna servo system is too sensitive to win gusting in excess of 55 knots, and has a tendeno rapidly accelerate and recelerate as it hunts, o strain to the drive train. Hunting is minimized adjusting the lag to 2° without degradation of o 3-10 3-3 3-1 Item 5, Function column. Change "2 db" to "3db." REASON: The results are the TRANS									
3-10	3-3		3-1	Item 5, Function column. Change "2 db" to "3db." REASON: In projustment procedure for the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjust- ment to light the TRANS POWER FAULT indicator.					
5 - 6	5-8			Add new step f.1 to read, "Replace cover plate removed in the e.l, above."					
				EASON: To replace the cover plate.					
		F03	S	Zone C 3. On J1-2, change "+24 VDC to "+5 VDC." REASON: This is the output line of the 5 VDC power supply. + 24 VDC is the input voltage.					

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